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Publication Title:

METHOD OF COMPENSATING THE MAGNETIC FIELD INDUCED BY THE ADJACENT LINE IN SERIES OF HIGH INTENSITY ELECTROLYSIS CELL

Abstract:

Abstract not available for GB 2020700

(A) Abstract of corresponding document: US 4169034

(A) A means of compensating the magnetic field induced by the adjacent line in series of high intensity electrolysis cells placed in a transverse direction. A compensating conductor traversed by a direct current which induces an antagonistic field neutralizing the parasitic field of the adjacent line is arranged along each line on the internal side and/or on the external side. Excellent compensation is achieved by regulating the intensity in each conductor and the distance between the conductor and the line.

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GB 854173
GB 794421
GB 783419
US 3616317 A
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C7B

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(54) **A method of compensating the magnetic field induced by the adjacent line in series of high intensity electrolysis cells**

(57) The invention relates to a method of compensating the magnetic field induced by the adjacent line in series of high intensity electrolysis cells placed in a transverse direction. A compensating conductor (7, 7′, 8, 8′), carrying a direct current which induces an antagonistic field neutralising the parasitic field of the adjacent line is arranged along each line (A to E, S to W) on the internal side and/or on the external side. Excellent compensation is achieved by regulating the intensity in each compensating conductor and the distance between the compensating conductor and the line. This method can be applied to series of igneous, very high intensity electrolysis cells for the production of aluminium.

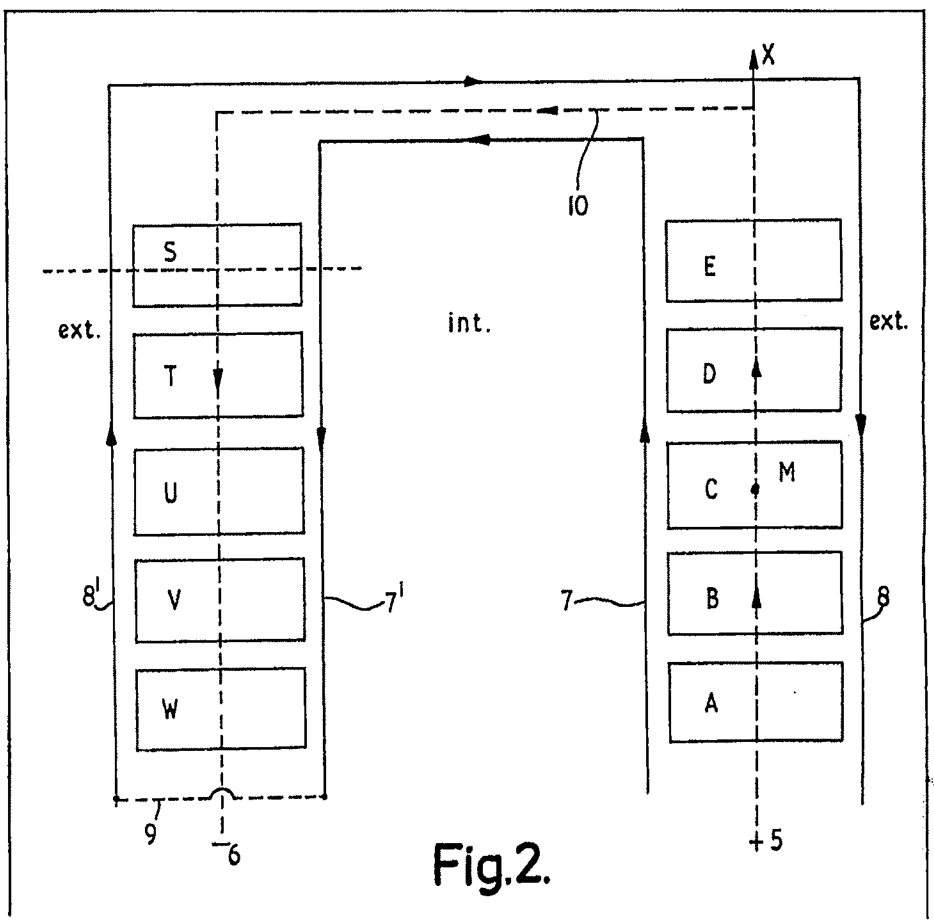

Fig.2.

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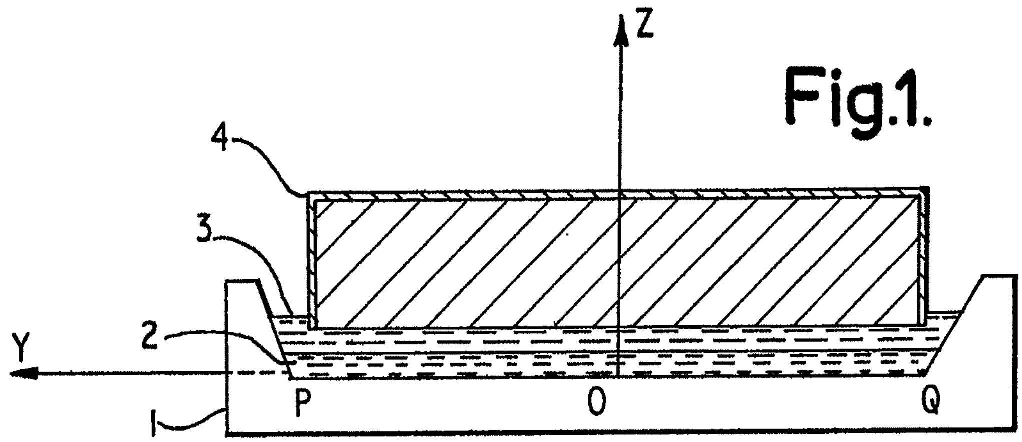


Fig.1.

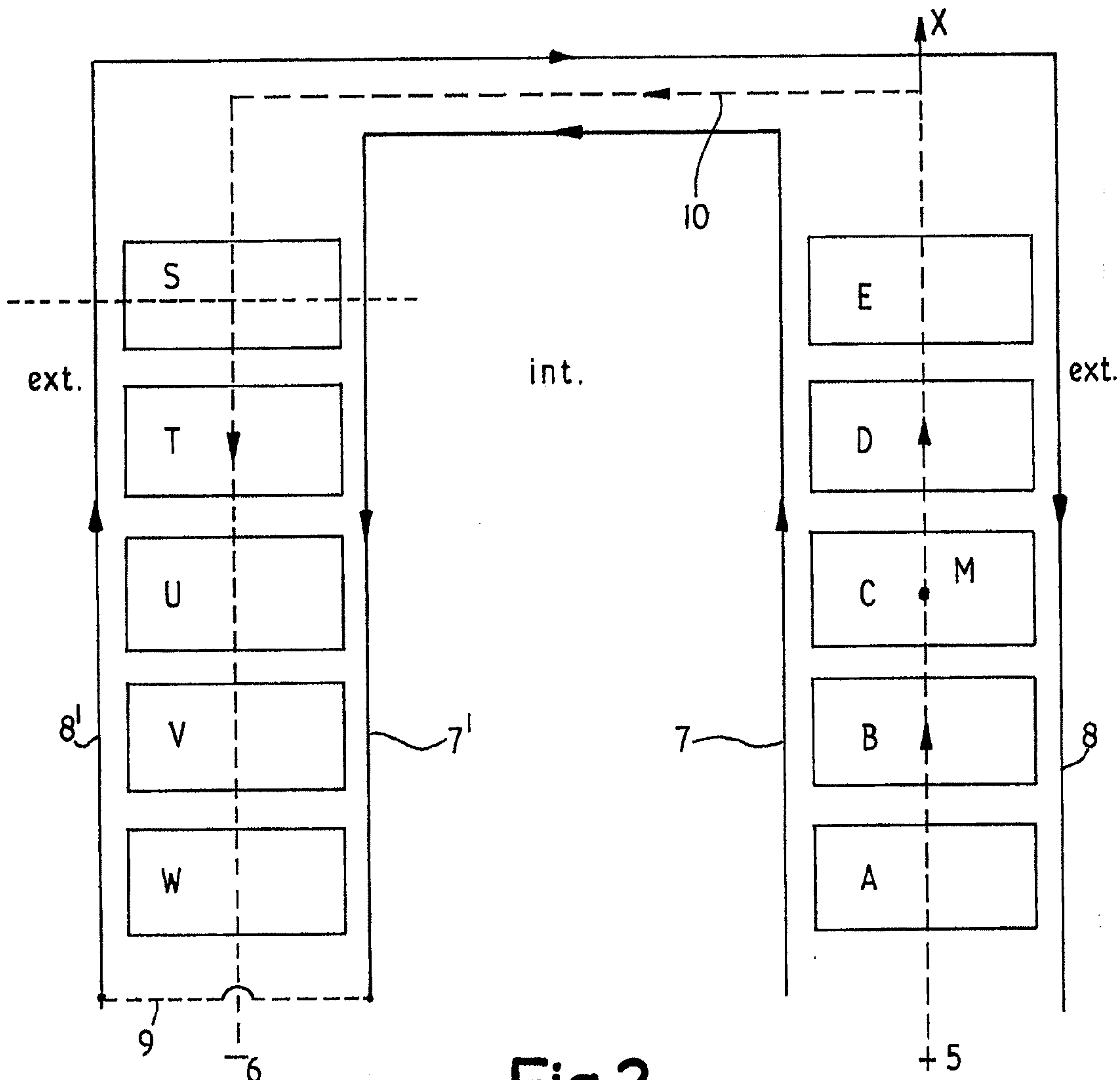
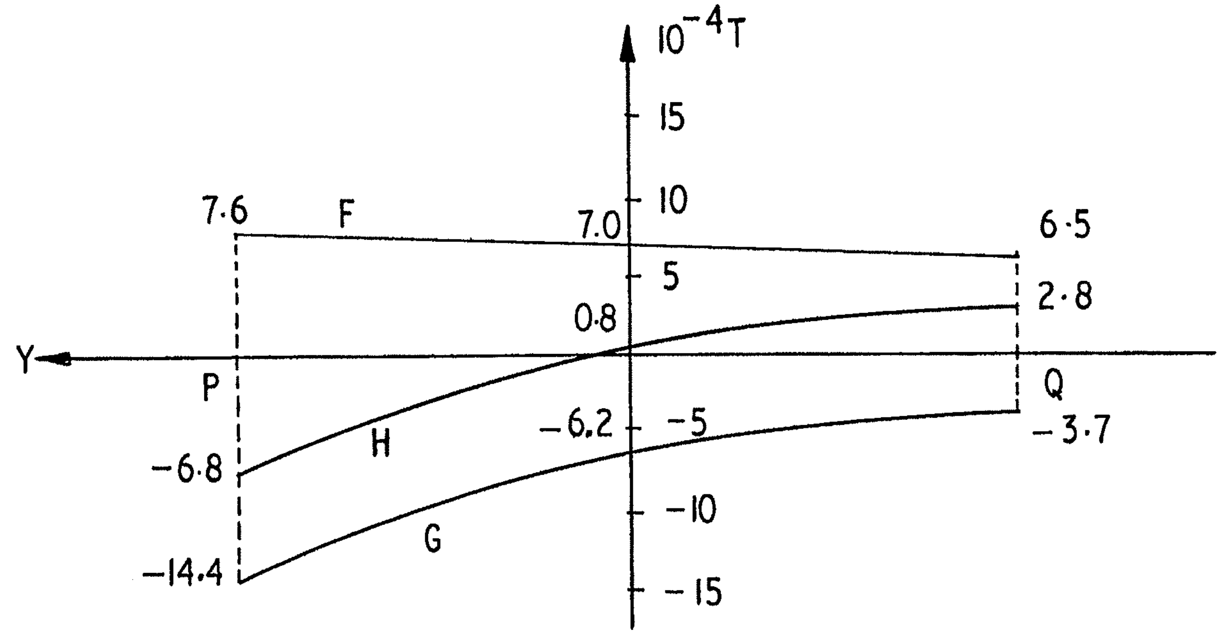


Fig.2.



10^{-4}T
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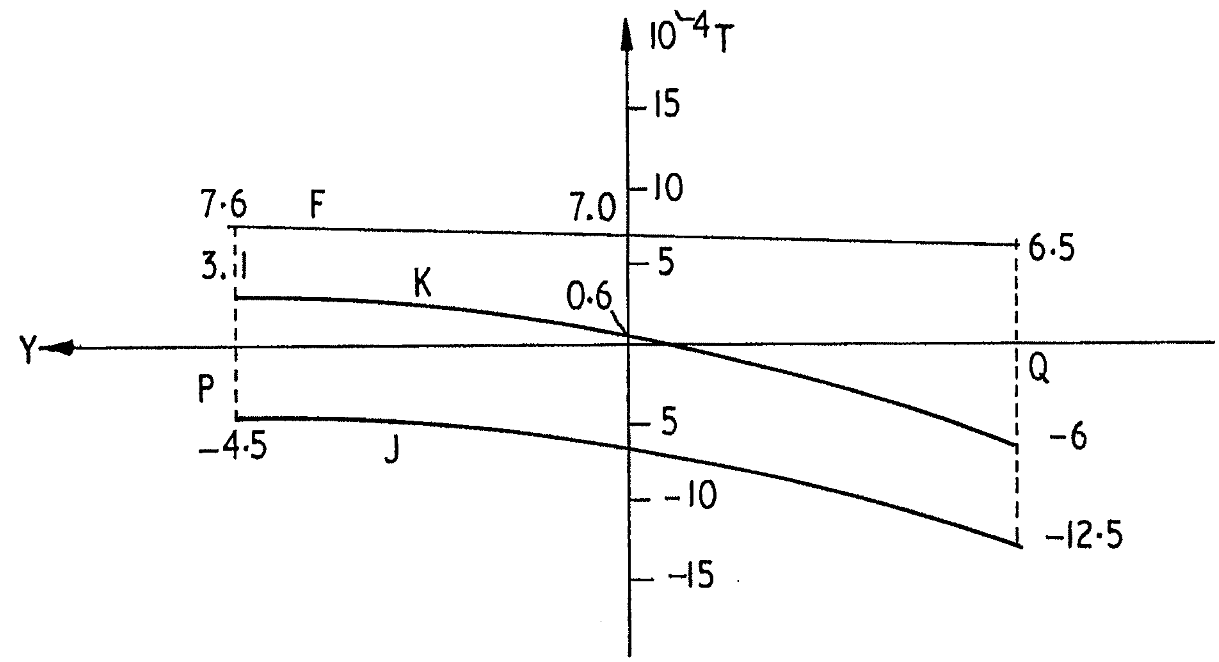
−3·7
−6·8
H
G
−14.4

Fig.3.



10^{-4}T
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Fig.4.

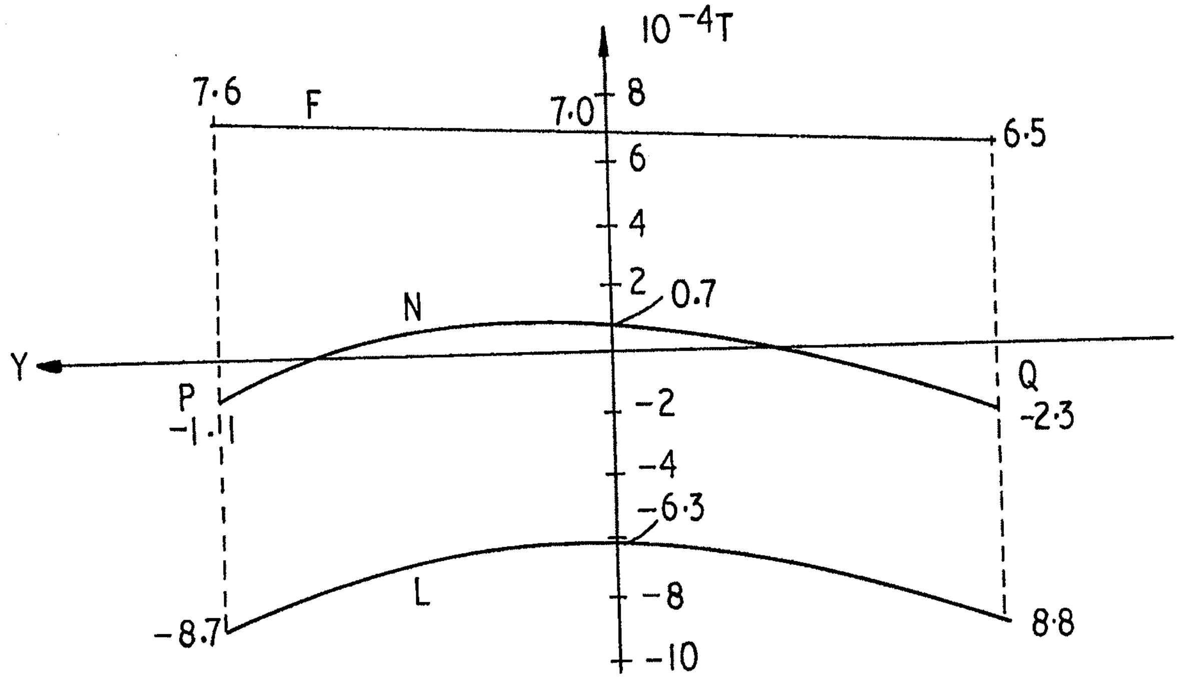

Fig.5.

SPECIFICATION

A method of compensating the magnetic field induced by the adjacent line in series of high intensity electrolysis cells

This invention relates to a method of compensating the magnetic field induced by the adjacent line in series of high intensity igneous electrolysis cells arranged transversely to the axis of the series. It applies particularly to series of igneous electrolysis cells for the production of aluminium by the electrolysis of alumina dissolved in molten cryolite.

The industrial production of aluminium is carried out by igneous electrolysis, in cells electrically connected in series, of a solution of alumina in cryolite brought to a temperature in the order or 950 to 1000°C by the Joule effect of the current passing through the cell.

Each cell comprises a rectangular cathode forming a crucible, the bottom of which is formed by blocks of carbon fixed on rods of steel, known as cathode rods, which serve to carry the current from the cathode to the anodes of the following cell. The anode system, also made of carbon, is fixed beneath a so-called "cross-piece" super-structure and is connected to the cathode rods of the preceding cell.

The electrolysis bath, that is to say the solution of alumina in cryolite, is located between the anode system and the cathode. The aluminium produced is deposited on the cathode. A layer of liquid aluminium about 20 cm thick is permanently kept at the bottom of the cathode crucible to provide a thermal fly-wheel effect.

Since the crucible is rectangular, the anode rods supporting the anodes are generally parallel to its long edges while the cathode rods are parallel to its short edges known as cell heads.

The cells are arranged in lines in a longitudinal direction or in a transverse direction depending upon whether their long side or their short side is parallel to the axis of the line. The cells are electrically connected in series, the ends of the series being connected to the positive and negative outputs of an electrical rectification and regulation sub-station. Each series of cells comprise a certain number of lines branched in series, the number of lines preferably being even so as to avoid unnecessary lengths of conductors.

The electric current which travels through the various conductors such as the electrolyte, liquid metal, anodes, cathodes and connecting conductors, creates large magnetic fields. These fields induce in the electrolysis bath and in the molten metal contained in the crucible so-called Laplace forces which are harmful to the proper functioning of the cell owing to the movements which they create. The layout of the cell and of its connecting conductors is designed so that the magnetic fields created by the different parts of the cell and the connecting conductors compensate each other. A cell having the vertical plane parallel to the line of cells and passing through the centre of the crucible as its plane of symmetry is thus obtained. However, the cells are also subjected to interfering magnetic fields emanating from the adjacent line or lines. The term "adjacent line" means the line nearest the line under consideration and the term "field of the adjacent line" means the resultant of the fields of all the lines apart from the line under consideration.

In the following, the normal conventions will be adopted:

"upstream" and "downstream" refer to the direction of the electric current in the series; Bx, By and bz are the components of the magnetic field along the axes Ox, Oy and Oz in a direct right-angled trihedron, whose centre O is the centre of the cathode plane of the cell, Ox is the longitudinal axis in the direction of the cell, Oy is the transverse axis and Oz is the vertical axis directed upwards,

the internal sides of a cell is that which is situated toward the adjacent line and the external side is that which is opposing the adjacent line.

Methods of compensating the magnetic field induced by the adjacent line have already been described in the past:

French Patent No. 1,079,131, in the name of "Pechiney", describes a demagnetising loop device for attenuating the field of the adjacent line by making the return current come back for each line either beneath the line of cells or in the centre of the row of two lines of cells. Although this method is effective, it lengthens the conductors considerably.

US Patent No. 3,616,317 applies solely to series in which the cells are arranged in a lengthwise direction. It describes a device involving the positioning, on the external surface of series arranged in two parallel lines, of a compensating conductor traversed by a direct current travelling in the opposite direction to that of the electrolysis current in the adjoining series and of equal strength at about 25% of the electrolysis current.

French Patent Nos. 2,233,060 and 2,343,826 in the name of "Aluminium Pechiney" also describe methods of compensating the magnetic field of the adjacent line, but they operate cell by cell and not on the entire line and do not therefore arise from the same inventive idea.

However, most of these various methods are unsuitable for compensating the magnetic field induced by the adjacent line or lines in the most recent installations where the intensity can reach and even exceed 200,000 amperes.

It would therefore be necessary to increase substantially the distance between lines in order to maintain an acceptable value at the field of the adjacent line. Certain expenses such as for ground, infrastructure, and length of the connecting conductors between lines of cells would thus be increased unacceptably and would

The invention provides a method of compensating the magnetic field induced by the adjacent line in a series of high intensity electrolysis cells, arranged transversely to the axis of the series and in lines, which comprises passing a direct current through a compensating conductor which is arranged along each line on the internal side and/or on the external side, situated in the immediate vicinity of the metallic box of the cells.

The invention is essentially characterised by the installation, without modification of existing cells, of at least one auxiliary conductor, parallel to the Ox axis and situated in the plane of the bath/metal interface as near as possible to the box, that is to say to the external metal envelope of the cell. A direct current of an intensity selected so as to provide the desired compensation is passed into this auxiliary conductor in a suitable direction.

Reference is now made to the accompanying drawings.

Figure 1 shows diagrammatically a cross-section passing through the point O defined above of an electrolysis cell arranged transversely to the axis of the series, the Ox axis therefore being perpendicualr to the plane of the figure. The box is designated by 1, the sheet of liquid aluminium by 2, the electrolyte by 3 and the anode system by 4.

Figure 2 shows diagrammatically a series of electrolysis cells separated into two parallel lines. In order to simplify the drawing, only five cells have been shown per line (A, B, C, D, E and S, T, U, V, W) but, in industrial practice, each line frequently comprises about 100 cells in series.

Figures 3, 4 and *5* show the graphs of compensation of the field of the adjacent line according to three variations of the method according to the invention.

The magnetic field created by a line of cells on a cell of another line is vertical. If M (Figure 2) is any point on a cell, the field created at M by the adjacent line is of constant sign and decreases in a manner which is very slightly hyperbolic when the point M shifts from the short side situated nearest the adjacent line to the short side furthest from the adjacent line. This field is represented by the curve F in Figures 3, 4 and 5 and corresponds to an adjacent line situated on the positive y side.

Figure 2 shows part of a series of electrolysis cells arranged in two parallel lines. The positive pole of the source of direct electrolysis current is connected on the side known as the "head" at 5 and the negative pole on the side known as the "tail" at 6.

The head 5 of the series is connected to the positive pole of the generator of direct electrolysis current and the tail 6 is connected to the negative pole of the same generator. The auxiliary conductors intended to compensate the field of the adjacent line are at 7, 7′ on the internal side of the series and at 8, 8′ on the external side of the series. They may be joined by means of the connector 9. The dotted line 10 represents the passage of the electrolysis current. The compensating conductor 7, 7′ has been arranged along the internal side of the cells and the compensating conductor 8, 8′ along the external side of the cells. Both compensating conductors can be supplied with direct current, either separately or by positioning in series by means of the conductor 9 shown in a broken line from an auxiliary rectifier supplying an intensity which can attain 30,000 amperes, at a relatively low voltage corresponding only to the drop in voltage in the conductors which can be, for example, of the order of 10 millivolts per metre. The total power dissipated in these compensating conductors is therefore very low in relation to the electrolysis energy.

In Figure 3, the graph of the magnetic fields has been plotted for the case where the internal compensating conductor 7, 7′ is the only one supplied, at an intensity of 30 KA. The current circulates in the opposite direction to that of the electrolysis current in the adjacent line, and therefore in the same direction as that in the adjoining line.

This compensating conductor 7 therefore creates on each adjoining cell (A, B, C, D, E ....) a vertical field having a direction which is constant and opposite to that of the field created by the adjacent lines (S, T, U, V, W ..) having an intensity which decreases from the internal side to the external side in an almost hyperbolic manner since $B = \frac{2i}{d}$ (B being the magnetic field at 10^{-4} TESLA, i being the intensity in kiloamperes and d being the distance in metres). In fact, this compensating field is caused both by the adjoining compensating conductor 7 and by the equivalent compensating conductor 7′ placed on the adjacent line. This is represented by the curve G in Figure 3.

The curve H which is the algebraic sum of F + G represents the resulting field.

In Figure 4, the graph of the magnetic field has been plotted for the case where the external compensating conductor 8, 8′ is the only one supplied, at an intensity of 22 KA. The current circulates in the opposite direction to that of the electrolysis current in the adjoining line, and therefore in the same direction as in the adjacent line.

This conductor creates on each adjoining cell (A, B, C, D, E) a vertical field having a direction which is constant and is opposite to that of the field created by the adjacent line, and which has an intensity which decreases from the external side toward the internal side of the cell in an almost hyperbolic manner (since $B = 2i/d$). In fact, this compensating field is caused both by the adjoining compensating conductor 8 of the cell and, on the other hand, by the equivalent compensating conductor 8′ installed on the adjacent line. This field is represented by the curve J in Figure 4.

The curve K which is the algebraic sum of F + J represents the resulting field.

In Figure 5, the graph of the magnetic fields has been plotted for the case where the two compensating conductors 7, 7′ and 8, 8′ are both supplied and placed in series by the junction 9, the direction of the current

that created by the adjacent line, and having an intensity which is slightly lower in the centre of the cell (on the Ox axis) than on its edges.

In fact, this field is caused by the two compensating conductors 7, 8 adjoining the cell and by the compensating conductors 7′, 8′ situated along the adjacent line.

The compensating field is represented by the curve L in Figure 4 and the resulting field, the algebraic sum of F + L, is represented by the curve N. In order to make the figure clearer, a larger scale has been adopted for the ordinate axis than for Figures 3 and 4.

The intensity at which the compensating conductors will be supplied must be determined to achieve optimum compensation. In practice, compensation is achieved with a current whose intensity does not exceed 20% of the intensity of the electrolysis current. Since the compensating conductors can be considered as infinite conductors, the field which they create on the cell at a point M is for practical purposes independent of the abscissa of M.

If $B_F(M)$ represents the field created by the adjacent line at M, and

$B_C(M)$ represents the field created by the compensating conductors at M,

the total field $B_T(M)$ will be equal to $B_F(M) + B_C(M)$.

The value i of the intensity in the compensating conductors will be selected so that the average value of B_T on the long axis of the cell will be zero, based on the equation $B = {}^{2i}/b$.

The resulting field is represented by the curves H, K, N in Figures 3, 4 and 5 respectively.

Three ways of carrying out the method forming the subject of the invention are thus available, depending on whether one or the other or both compensating conductors are supplied with current.

With the mode of carrying out the invention according to Figure 3, which we will call "variation no. 1", the average value of the field B_T has the opposite sign to B_F on the internal side and the same sign as B_F on the external side.

With the mode of operation according to Figure 4, which we will call "variation no. 2", B_T has the same sign as B_F on the internal side and the opposite sign on the external side.

With the mode of operation according to Figure 5, which we will call "variation no. 3", the field B_T is very weak all over.

Now let us consider a cell in the absence of adjacent lines: the conductors which supply the cell as well as the cell itself are symmetrical about the plane xoz. As a result, the vertical component of the field of the cell without an adjacent line is antisymmetrical about y, that is to say that if y is changed into -y, Bz changes into -Bz. Considering the cell cut along its transverse axis, the averable value of Bz on one side of the cell (for example on the side of negative y) is equal to and has the opposite sign to the average value of Bz on the other side.

A well-known criterion for the proper functioning of the cell is that the average value of Bz should be as low as possible. The choice between one of the three variations for carrying out the method according to the invention is thus made in the following manner:

The average value of the vertical field of the cell in the series is measured for the internal half and for the external half of the cell, that is to say $\overline{Bi}$ (cell plus adjacent line) and $\overline{Be}$ (cell plus adjacent line). Calculations show that these would be the average values in the absence of adjacent line: that is to say $\overline{B'i}$ (without adjacent line) and $\overline{B'e}$ (without adjacent line).

A check is made to ensure that the ratio of these two values $\overline{B'i/B'e}$ hardly differs from -1.

Of the three variations, the one is therefore selected for which the average value of the vertical field of the cell with the adjacent line and the compensating conductors is as low as possible in absolute value in each of the half-cells, internal and external.

Thus, if $\overline{B'i}$ (without adjacent line) has the same sign as the field created by the adjacent line, the first variation will be adopted (Figure 3).

If $\overline{B'i}$ (without adjacent line) has the opposite sign to that of the field created by the adjacent line, the second variation will be adopted (Figure 4).

If $\overline{B'i}$ (without adjacent line) is very low, for example below one-tenth of the field created by the adjacent line, the third variation will be adopted.

EXAMPLE

A series of electrolysis cells functioning at 175 KA and arranged in two parallel lines with their axes 50 m apart is considered. The anode system is 8.4 metres long. The compensating conductors are placed 8 m from the centre of the cell, on the internal side and/or external side.

The following Table shows the values of the total vertical magnetic field (B_T) according to each variation adopted.

Table

Field in 10^{-4} Tesla	Variation No. 1	Variation No. 2	Variation No. 3
Average value: internal side			
B_F	7.3	7.3	7.3
B_C	-9.3	-5.3	-7.0
$B_T = B_F + B_C$	-2.0	2.0	0.3
Average value: external side			
B_F	6.7	6.7	6.7
B_C	-4.7	-8.7	-7.0
$B_T = B_F + B_C$	2.0	2.0	0.3
Intensity in the compensating conductor or conductors	30 KA	22 KA	13 KA

Experience shows that the effect of magnetisation (that is to say the screen effect produced by the ferromagnetic masses formed by the box, the superstructure, the cathode rods and possibly the building), on the field created by the adjacent line on the one hand and on the field created by the compensating conductors on the other hand is such that the value of the intensity corresponds to the cancellation of the integral of the real field:

$$\int_P^Q B_T = 0$$

and hardly differs from that given by calculation ignoring the effect of magnetisation.

CLAIMS

1. A method of compensating the magnetic field induced by the adjacent line in a series of high intensity electrolysis cells, arranged transversly to the axis of the series and in lines, which comprises passing a direct current through a compensating conductor which is arranged along each line on the internal side and/or on the external side, situated in the immediate vicinity of the metallic box of the cells.

2. A method according to claim 1, wherein the cells are for the production of aluminium and the compensating conductor is situated substantially in the plane of the sheet of liquid aluminium.

3. A method according to claim 1 or 2, wherein an internal compensating conductor is supplied by a

direct current circulating in the opposite direction to the electrolysis current of the adjoining line and in the same direction as the electrolysis current of the adjacent line.

5. A method according to claim 1 or 2, wherein an internal compensating conductor and an external compensating conductor are connected in series and supplied by a direct current circulating, in the internal conductor, in the same direction as the electrolysis current of the adjoining line and, in the external conductor, in the opposite direction to the electrolysis current of the adjoining line.

6. A method according to any one of claims 1 to 5, wherein the intensity i of the current circulating in the compensating conductor is determined, based on the equation $B = 2i/d$, so that the average of the total magnetic field B_T is zero on the long axis of the cell.

7. A method according to claim 3, wherein only the internal conductor is supplied when the average value $\overline{B'i}$ of the vertical field in the absence of the adjacent line in the half-cell on the internal side has the same sign as the field B_F created by the adjacent line.

8. A method according to claim 4, wherein only the internal conductor is supplied when the average value of $\overline{B'i}$ of the vertical field in the absence of the adjacent line in the half-cell on the internal side has the opposite sign to the field B_F created by the adjacent line.

9. A method according to claim 5, wherein the internal conductor and the external conductor are placed in series and supplied with direct current when the average value $\overline{B'i}$ of the vertical field in the absence of the adjacent line in the half-cell on the internal side is approximately equal to or below one-tenth of the field B_F.

10. A method according to claim 1, substantially as hereinbefore described with reference to the Example and/or the accompanying drawings.

11. An electrolysis installation for the production of aluminium, comprising a series of high intensity electrolysis cells, arranged transversely to the axis of the series and in lines, and a compensating conductor arranged along each line on the internal side and/or on the external side, situated substantially in the plane of the sheet of liquid aluminium when the installation is in operation and in the immediate vicinity of the metallic box of the cells, and a direct current supply for the compensating conductor.

12. An electrolysis installation according to claim 11, substantially as hereinbefore described with reference to the Example and/or the accompanying drawings.

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